

## **Type 70.1 Ti Rotor**



**Used In Beckman Coulter  
Class H, R, and S  
Preparative Ultracentrifuges**



## SAFETY NOTICE

This safety notice summarizes information basic to the safe use of the rotor described in this manual. The international symbol displayed above is a reminder to the user that all safety instructions should be read and understood before operation or maintenance of this equipment is attempted. When you see the symbol on other pages throughout this publication, pay special attention to the specific safety information presented. Observance of safety precautions will also help to avoid actions that could damage or adversely affect the performance of the rotor. This rotor was developed, manufactured, and tested for safety and reliability as part of a Beckman Coulter ultracentrifuge/rotor system. Its safety or reliability cannot be assured if used in a centrifuge not of Beckman Coulter's manufacture or in a Beckman Coulter ultracentrifuge that has been modified without Beckman Coulter's approval.



Handle body fluids with care because they can transmit disease. No known test offers complete assurance that such fluids are free of micro-organisms. Some of the most virulent—Hepatitis (B and C) viruses, HIV (I–V), atypical mycobacteria, and certain systemic fungi—further emphasize the need for aerosol protection. Handle other infectious samples according to good laboratory procedures and methods to prevent spread of disease. Because spills may generate aerosols, observe proper safety precautions for aerosol containment. Do not run toxic, pathogenic, or radioactive materials in this centrifuge without taking appropriate safety precautions. Biosafe containment should be used when Risk Group II materials (as identified in the World Health Organization *Laboratory Biosafety Manual*) are handled; materials of a higher group require more than one level of protection.



The rotor and accessories are not designed for use with materials capable of developing flammable or explosive vapors. Do not centrifuge such materials in nor handle or store them near the ultracentrifuge.



Although rotor components and accessories made by other manufacturers may fit in the Type 70.1 Ti rotor, their safety in this rotor cannot be ascertained by Beckman Coulter. Use of other manufacturers' components or accessories in the Type 70.1 Ti rotor may void the rotor warranty and should be prohibited by your laboratory safety officer. Only the components and accessories listed in this publication should be used in this rotor.



Make sure that filled containers are loaded symmetrically into the rotor and that opposing tubes are filled to the same level with liquid of the same density. Make sure that cavities in use have the proper spacers inserted (if applicable) before installing the rotor lid.



If disassembly reveals evidence of leakage, you should assume that some fluid escaped the rotor. Apply appropriate decontamination procedures to the centrifuge and accessories.

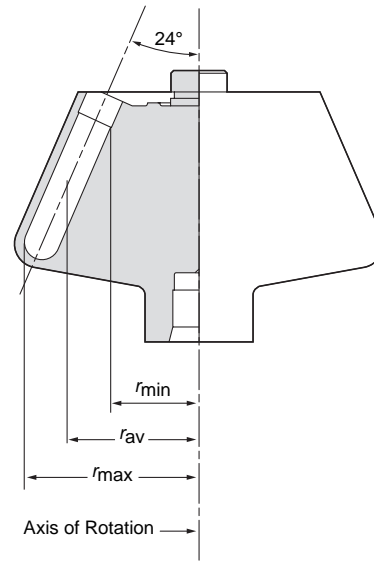


Never exceed the maximum rated speed of the rotor and labware in use. Refer to the section on RUN SPEEDS, and derate the run speed as appropriate.



Do not use sharp tools on the rotor that could cause scratches in the rotor surface. Corrosion begins in scratches and may open fissures in the rotor with continued use.

## TYPE 70.1 Ti ROTOR



## SPECIFICATIONS

Maximum speed	70 000 rpm
Density rating at maximum speed	1.2 g/mL
Relative Centrifugal Field* at maximum speed	
At $r_{max}$ (82.0 mm)	450 000 $\times g$
At $r_{av}$ (61.2 mm)	336 000 $\times g$
At $r_{min}$ (40.5 mm)	222 000 $\times g$
$k$ factor at maximum speed	36
Conditions requiring speed reductions	see RUN SPEEDS
Number of tube cavities	12
Available tubes	see Table 1
Nominal tube dimensions (largest tube)	16 $\times$ 76 mm
Nominal tube capacity (largest tube)	13.5 mL
Nominal rotor capacity	162 mL
Approximate acceleration time to maximum speed	
(fully loaded)	6 min
Approximate deceleration time from maximum speed	
(fully loaded)	4 min
Weight of fully loaded rotor	5.9 kg (13.0 lb)
Rotor material	titanium

\* Relative Centrifugal Field (RCF) is the ratio of the centrifugal acceleration at a specified radius and speed ( $r\omega^2$ ) to the standard acceleration of gravity ( $g$ ) according to the following formula:

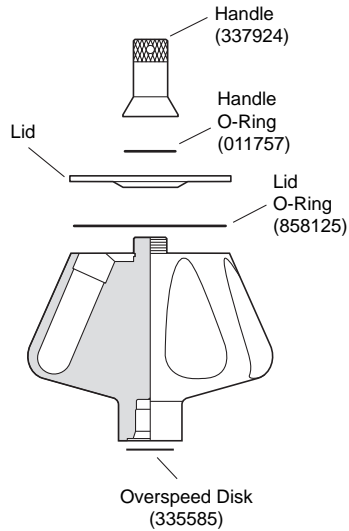
$$RCF = \frac{r\omega^2}{g}$$

where  $r$  is the radius in millimeters,  $\omega$  is the angular velocity in radians per second ( $2\pi \text{ RPM} / 60$ ), and  $g$  is the standard acceleration of gravity ( $9807 \text{ mm/s}^2$ ). After substitution:

$$RCF = 1.12 r \left( \frac{\text{RPM}}{1000} \right)^2$$

## DESCRIPTION

*This rotor has been manufactured in a registered ISO 9001 or 13485 facility for use with the appropriately classified Beckman Coulter ultracentrifuge.*



The Type 70.1 Ti, rated for 70 000 rpm, is a fixed angle rotor designed to centrifuge up to twelve tubes at a 24-degree angle to the axis of rotation. Used in Beckman Coulter class H, R, and S preparative ultracentrifuges, the rotor develops centrifugal forces sufficient for applications including pelleting of small particles, and purification of viruses and subcellular organelles using sucrose gradients. Up to 162 mL of sample and gradient can be centrifuged per run.

The rotor is made of titanium and is finished with black polyurethane paint. The aluminum lid and handle are anodized for corrosion resistance. The handle is interchangeable with the Type 70 Ti rotor handle *but no others*. O-rings made of Buna N rubber in the lid and handle maintain atmospheric pressure inside the rotor during centrifugation, if they are properly lubricated. Four small holes in the lid provide a temporary vent, preventing pressure build-up and extrusion of the large lid O-ring in the event of tube leakage. Because of the weight of the rotor, drive pins are not required in the rotor drive hub cavity.

For overspeed protection, a photoelectrical detector in the ultracentrifuge monitors the overspeed disk on the rotor bottom and shuts down the run if speeds exceeding 70 000 rpm are detected.

See the Warranty at the back of this manual for warranty information.

## PREPARATION AND USE

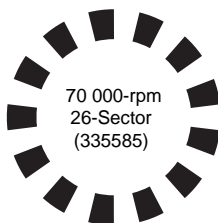
*Specific information about the Type 70.1 Ti rotor is given here. Information common to this and other rotors is contained in Rotors and Tubes for Preparative Ultracentrifuges (publication LR-IM), which should be used together with this manual for complete rotor and accessory operation.*

## NOTE

Although rotor components and accessories made by other manufacturers may fit in the Type 70.1 Ti rotor, their safety in this rotor cannot be ascertained by Beckman Coulter. Use of other manufacturers' components or accessories in the Type 70.1 Ti rotor may void the rotor warranty and should be prohibited by your laboratory safety officer. Only the components and accessories listed in this publication should be used in this rotor.

## PRERUN SAFETY CHECKS

*Read the Safety Notice page at the front of this manual before using the rotor.*

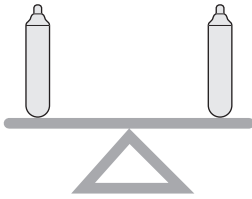


1. Make sure that the rotor and lid are clean and show no signs of corrosion or cracking.
2. Make sure the 26-sector (70 000 rpm) overspeed disk is properly attached to the rotor bottom. If it is missing or damaged, replace it according to the instructions in *Rotors and Tubes*.
3. Check the chemical compatibilities of all materials used (refer to Appendix A in *Rotors and Tubes*).
4. Verify that the tubes and bottles being used are listed in Table 1.

## ROTOR PREPARATION

*For runs at other than room temperature, refrigerate or warm the rotor beforehand for fast equilibration.*

1. Be sure that metal threads in the rotor are clean and lightly but evenly lubricated with Spinkote™ lubricant (306812). Also ensure that O-rings are lightly but evenly coated with silicone vacuum grease (335148).



2. Load the filled containers symmetrically into the rotor. (Refer to TUBES AND BOTTLES on page 7 for information about containers.) If fewer than twelve tubes are being run, they must be arranged symmetrically in the rotor (see Figure 1). Opposing tubes must be filled to the same level with liquid of the same density.

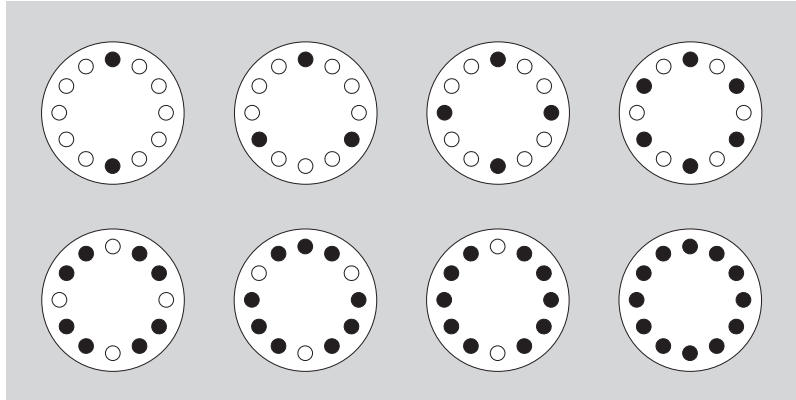
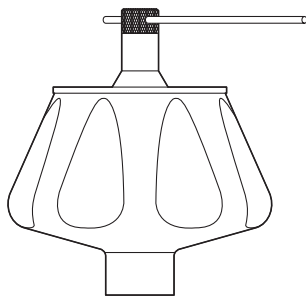


Figure 1. Typical Examples of Symmetric Loading of Twelve or Fewer Tubes

3. Complete loading by placing the correct spacers (if required) over the tubes.

**NOTE**

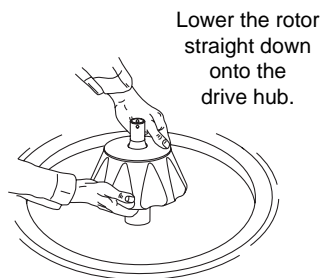
Place filled tubes in at least two opposing cavities. Make sure that cavities in use have the proper spacers inserted (if applicable) before installing the rotor lid.



4. Put the lid in place and tighten by hand as firmly as possible.

## OPERATION

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1. Carefully place the rotor on the drive hub.
2. Refer to the applicable instrument instruction manual for ultracentrifuge operation.
3. For additional operating information, see the following:
  - RUN TIMES, page 12, for using  $k$  factors to adjust run durations
  - RUN SPEEDS, page 13, for information about speed limitations
  - SELECTING CsCl GRADIENTS, page 15, for methods to avoid CsCl precipitation during centrifugation

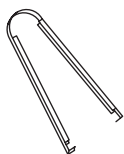
## REMOVAL AND SAMPLE RECOVERY

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### CAUTION

*If disassembly reveals evidence of leakage, you should assume that some fluid escaped the rotor. Apply appropriate decontamination procedures to the centrifuge and accessories.*



Quick-Seal Tube  
Removal Tool  
(361668)

1. Remove the rotor from the centrifuge by lifting it straight up and off the drive hub.
2. Remove the rotor lid.
3. Use the appropriate removal tool (listed in the SUPPLY LIST) to remove the spacers and tubes.

## TUBES AND BOTTLES

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The Type 70.1 Ti rotor uses the tubes and bottles listed in Table 1. Be sure to use only those items listed, and to observe the maximum speed limits and fill volumes shown. (Maximum fill volume is the maximum amount that can be centrifuged in the container listed.) Refer to Appendix A in *Rotors and Tubes* for chemical compatibilities of tube, bottle, and accessory materials.

Table 1. Available Tubes and Bottles for the Type 70.1 Ti Rotor.  
Use only the items listed here and observe fill volumes and speed limits.

Tube				Required Accessory		Max Speed/ RCF/ k Factor
Dimensions	Description	Part Number	Max Fill Vol	Description	Part Number	
16 × 76 mm	Quick-Seal Ultra-Clear	344322 (pkg/50)	13.5 mL	red aluminum spacer	342695	70 000 rpm 450 000 × g 36
16 × 76 mm	Quick-Seal polyallomer	342413 (pkg/50)	13.5 mL	red aluminum spacer	342695	70 000 rpm 450 000 × g 36
16 × 76 mm	Ultra-Clear	344085 (pkg/50)	13.5 mL	titanium cap (use the red silicone O-ring)	341968	70 000 rpm 450 000 × g 36
16 × 76 mm	thinwall polyallomer	326814 (pkg/50)	13.5 mL	titanium cap (use the black Buna N O-ring)	341968	70 000 rpm 450 000 × g 36
16 × 76 mm	thickwall polyallomer	355640 (pkg/25)	9.3 mL (capped) 8 mL (w/o cap)	aluminum cap	338907 <sup>a</sup>	30 000 rpm 82 700 × g 199
16 × 76 mm	thickwall polycarbonate	355630 (pkg/25)	9.3 mL (capped) 8 mL (w/o cap)	aluminum cap	338907 <sup>a</sup>	50 000 rpm <sup>b</sup> 230 000 × g 71
16 × 76 mm	polycarbonate bottle and cap assembly	355603 (pkg/6)	10.4 mL	—	—	65 000 rpm <sup>d</sup> 388 000 × g 42
	bottle only	355651		Noryl <sup>c</sup> cap	335257	
16 × 67 mm	Quick-Seal polyallomer bell-top	344622 (pkg/50)	10 mL	Noryl spacer	344676	70 000 rpm 450 000 × g 34
16 × 60 mm	OptiSeal bell-top <sup>e</sup>	361623 (pkg/56)	8.9 mL	amber Ultem <sup>f</sup> spacer	361670 (pkg/2)	70 000 rpm 450 000 × g 32

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<sup>a</sup> Cap is optional.<sup>b</sup> Max speeds given are those which the tubes could withstand when tested at 25°C for 24 hours. Further tests have shown that the polycarbonate tubes can run at 70 000 rpm for 6 hours or at 65 000 rpm for 8 hours.<sup>c</sup> Noryl is a registered trademark of GE Plastics.<sup>d</sup> For lower fill volumes (not less than 5 mL) centrifuge no faster than 60 000 rpm.<sup>e</sup> Includes disposable plastic plugs.<sup>f</sup> Ultem is a registered trademark of GE Plastics.<sup>g</sup> Delrin is a registered trademark of E.I. Du Pont de Nemours & Company.<sup>h</sup> Cap assembly includes neoprene gasket (344672) and stem (346246).<sup>i</sup> For solution densities of 2.0 g/mL and below; above 2.0, further speed reductions are required. Refer to publication L5-TB-072 before centrifuging stainless steel tubes.



Table 1. Available Tubes and Bottles for the Type 70.1 Ti Rotor (continued)

Tube				Required Accessory		Max Speed/ RCF/ k Factor
Dimensions	Description	Part Number	Max Fill Vol	Description	Part Number	
13 × 64 mm	Ultra-Clear	344088 (pkg/50)	6.5 mL	Delrin <sup>g</sup> adapter	303313	50 000 rpm 212 000 × g 60
				aluminum cap	346256 <sup>h</sup>	
13 × 64 mm	thinwall polyallomer	326820 (pkg/50)	6.5 mL	Delrin adapter	303313	50 000 rpm 212 000 × g 60
				aluminum cap	346256 <sup>h</sup>	
13 × 64 mm	stainless steel	301099	6.5 mL	Delrin adapter	303313	40 000 rpm <sup>i</sup> 147 000 × g 112
				aluminum cap	305022	
16 × 45 mm	Quick-Seal polyallomer bell-top	345830 (pkg/50)	6.3 mL	Noryl floating spacer	303448	70 000 rpm 450 000 × g 24
16 × 38 mm	Quick-Seal polyallomer bell-top	356562 (pkg/50)	4.2 mL	Noryl floating spacer	345828	70 000 rpm 450 000 × g 17
13 × 64 mm	thickwall polyallomer	355644 (pkg/25)	4 mL	Delrin adapter	303313	50 000 rpm 212 000 × g 60
13 × 64 mm	thickwall polycarbonate	355645 (pkg/25)	4 mL	Delrin adapter	303313	50 000 rpm <sup>b</sup> 212 000 × g 60
13 × 41 mm	Ultra-Clear	344093 (pkg/50)	4 mL	Delrin adapter	303402	45 000 rpm 152 000 × g 58
				aluminum cap	346256 <sup>h</sup>	
13 × 32 mm	Ultra-Clear	344092 (pkg/50)	3 mL	Delrin adapter	303401	45 000 rpm 143 000 × g 51
				aluminum cap	346256 <sup>h</sup>	
8 × 49 mm	Ultra-Clear	344091 (pkg/50)	2 mL	Delrin adapter	303376	45 000 rpm 138 000 × g 63
				aluminum cap	303624	

<sup>a</sup> Cap is optional.

<sup>b</sup> Max speeds given are those which the tubes could withstand when tested at 25°C for 24 hours. Further tests have shown that the polycarbonate tubes can run at 70 000 rpm for 6 hours or at 65 000 rpm for 8 hours.

<sup>c</sup> Noryl is a registered trademark of GE Plastics.

<sup>d</sup> For lower fill volumes (not less than 5 mL) centrifuge no faster than 60 000 rpm.

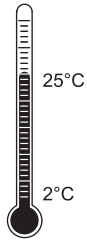
<sup>e</sup> Includes disposable plastic plugs.

<sup>f</sup> Ultem is a registered trademark of GE Plastics.

<sup>g</sup> Delrin is a registered trademark of E.I. Du Pont de Nemours & Company.

<sup>h</sup> Cap assembly includes neoprene gasket (344672) and stem (346246).

<sup>i</sup> For solution densities of 2.0 g/mL and below; above 2.0, further speed reductions are required. Refer to publication L5-TB-072 before centrifuging stainless steel tubes.



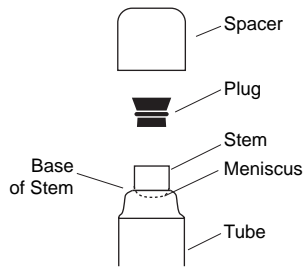
## Temperature Limits

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- Plastic tubes and bottles have been centrifuge tested for use at temperatures between 2 and 25°C. For centrifugation at other temperatures, pretest tubes under anticipated run conditions.
- If plastic containers are frozen before use, make sure that they are thawed to at least 2°C prior to centrifugation.

## OptiSeal™ Tubes

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OptiSeal tubes come with plastic plugs and can be quickly and easily prepared for use. With the tube spacer in place, the *g* force during centrifugation ensures a tight, reliable seal that protects your samples.

- Place the tubes in the rack and fill each tube to the base of the stem, leaving no fluid in the stem. Overfilling the tube can cause spillage when the plug is inserted or can compromise seal integrity. However, too much air can cause excessive tube deformation, disrupting gradients and sample bands.
- Refer to *Using OptiSeal™ Tubes* (publication IN-189), included in each box of tubes, for detailed information on the use and care of OptiSeal tubes.

## Quick-Seal® Tubes

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Quick-Seal tubes must be sealed prior to centrifugation. These tubes are heat sealed and do not need caps; however, spacers are required on top of the tubes when they are loaded into the rotor.

- Fill Quick-Seal tubes leaving a *small* bubble of air at the base of the neck. Do not leave a large air space—too much air can cause excessive tube deformation.
- Refer to *Rotors and Tubes* for detailed information on the use and care of Quick-Seal tubes.





### Thinwall Tubes

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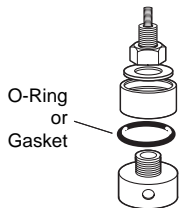
Thinwall polyallomer and Ultra-Clear tubes require caps for tube support. Fill the tubes as full as possible to prevent tube collapse during centrifugation. If necessary, float mineral oil (or some other low-density, immiscible liquid) on top of the tube contents to fill the tube to its maximum volume. (Do not use an oil overlay in Ultra-Clear tubes.)



### Thickwall Tubes

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Thickwall polyallomer and polycarbonate tubes can be run partially filled (at least half filled) with or without caps, but all opposing tubes for a run must be filled to the same level with liquid of the same density. Do not overfill capless tubes; be sure to note the reductions in fill volume and run speed shown in Table 1.

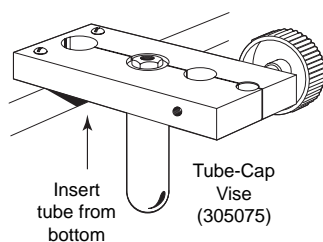


### Tube Caps

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Thinwall tubes require caps for tube support during centrifugation; thickwall tubes and bottles can be run with or without caps (speed reduction may be required). Use only the caps listed in Table 1. Refer to *Rotors and Tubes* for the use, assembly, and maintenance of caps.

- Inspect tube caps before use as described in *Rotors and Tubes*. Replace any damaged components.
- Inspect the O-rings or gaskets in the caps for cracks, nicks, or flattened areas. Be sure that they are dry and free of lubricant during assembly.
- Tighten aluminum caps with a hex driver while the tube is held in the tube-cap vise (305075).
- Tighten bottle caps by hand.



### Thinwall Tubes with Red-Anodized Caps

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These tubes must be capped. Refer to *Instructions for Using Aluminum Tube Caps* (publication L5-TB-060) for the use, assembly, and maintenance of these caps. Tighten the caps with a torque wrench to 11 N•m (100 in.-lb).



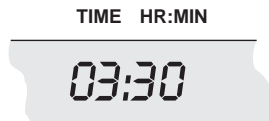
### Polycarbonate Bottles

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The polycarbonate bottles may be centrifuged completely filled, or partially filled (not less than half full). Again, all opposing containers for a run must be filled to the same level. Be sure to note the reductions in run speed shown in Table 1 if bottles are partially filled.

### RUN TIMES

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The  $k$  factor of the rotor is a measure of the rotor's pelleting efficiency. (Beckman Coulter has calculated the  $k$  factors for all of its preparative rotors at maximum rated speed and using full tubes.) The  $k$  factor is calculated from the formula:

$$k = \frac{\ln(r_{\max}/r_{\min})}{\omega^2} \times \frac{10^{13}}{3600} \quad (1)$$

where  $\omega$  is the angular velocity of the rotor in radians per second ( $\omega = 0.105 \times \text{rpm}$ ),  $r_{\max}$  is the maximum radius, and  $r_{\min}$  is the minimum radius.

After substitution:

$$k = \frac{(2.533 \times 10^{11}) \ln(r_{\max}/r_{\min})}{\text{rpm}^2} \quad (2)$$

Use the  $k$  factor in the following equation to estimate the run time  $t$  (in hours) required to pellet particles of known sedimentation coefficient  $s$  (in Svedberg units,  $S$ ).

$$t = \frac{k}{s} \quad (3)$$

Run times can be estimated for centrifugation at less than maximum speed by adjusting the  $k$  factor as follows:

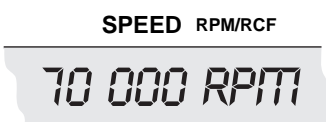
$$k_{\text{adj}} = k \left( \frac{70\,000}{\text{actual run speed}} \right)^2 \quad (4)$$

Run times can also be estimated from data established in prior experiments using a different rotor if the  $k$  factor of the previous rotor is known. For any two rotors, a and b:

$$\frac{t_a}{t_b} = \frac{k_a}{k_b} \quad (5)$$

For more information on  $k$  factors see *Use of  $k$  Factor for Estimating Run Times from Previously Established Run Conditions* (publication DS-719).

## RUN SPEEDS



The centrifugal force at a given radius in a rotor is a function of speed. Comparisons of forces between different rotors are made by comparing the rotors' relative centrifugal fields (RCF). When rotational speed is adjusted so that identical samples are subjected to the same RCF in two different rotors, the samples are subjected to the same force. The RCF at a number of rotor speeds is provided in Table 2.

Do not select rotational speeds that exceed the limits in Table 1. In addition, speeds must be reduced under the following circumstances:

1. If nonprecipitating solutions more dense than 1.2 g/mL are centrifuged, the maximum allowable run speed must be reduced according to the following equation:

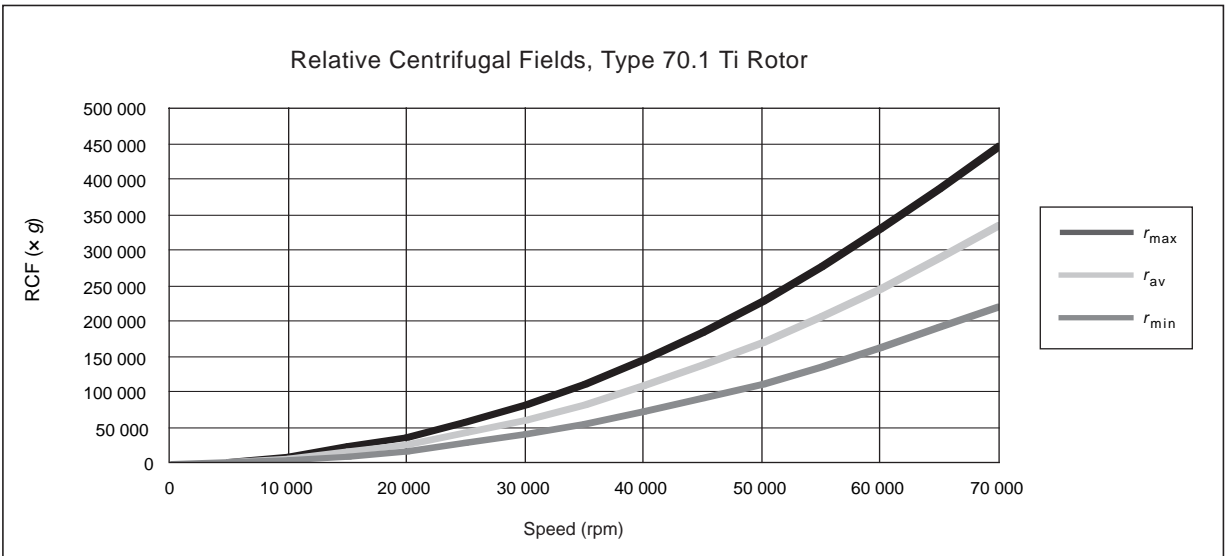
$$\text{reduced maximum speed} = (70\,000 \text{ rpm}) \sqrt{\frac{1.2 \text{ g/mL}}{\rho}} \quad (6)$$

where  $\rho$  is the density of tube contents. This speed reduction will protect the rotor from excessive stresses due to the added tube load. *Note, however, that the use of this formula may still produce maximum speeds that are higher than the limitations imposed by the use of certain tubes or adapters (see Table 1).* In such cases, use the lower of the two speeds.

Table 2. Relative Centrifugal Fields for the Type 70.1 Ti Rotor.  
 Entries in this table are calculated from the formula  
 $RCF = 1.12r (RPM/1000)^2$   
 and then rounded to three significant digits.

Rotor Speed (rpm)	Relative Centrifugal Field (x g)			k Factor*
	At $r_{max}$ (82.0 mm)	At $r_{av}$ (61.2 mm)	At $r_{min}$ (40.5 mm)	
70 000	450 000	336 000	222 000	36
65 000	388 000	290 000	192 000	42
60 000	331 000	247 000	163 000	50
55 000	278 000	207 000	137 000	59
50 000	230 000	171 000	113 000	71
45 000	186 000	139 000	91 900	88
40 000	147 000	110 000	72 600	112
35 000	113 000	84 000	55 600	146
30 000	82 700	61 700	40 800	199
25 000	57 400	42 800	28 400	286
20 000	36 700	27 400	18 100	447

\*Calculated for all Beckman Coulter preparative rotors as a measure of the rotor's relative pelleting efficiency in water at 20°C.



2. *Further speed limits must be imposed* when CsCl or other self-forming-gradient salts are centrifuged, as equation (6) does not predict concentration limits/speeds that are required to avoid precipitation of salt crystals. Solid CsCl has a density of 4 g/mL, and if precipitated during centrifugation may cause catastrophic rotor failure and instrument damage. Figures 2 and 3, together with the description and examples below, show how to reduce run speeds when using CsCl gradients.

## SELECTING CsCl GRADIENTS



Precipitation during centrifugation would alter density distribution, and this would change the position of the sample bands. Curves in Figures 2 and 3 are provided up to the maximum rated speed of the rotor, but note also that *tubes or bottles must never be centrifuged faster than the limits in Table 1.*

### NOTE

The curves in Figures 2 and 3 are for solutions of CsCl salt dissolved in distilled water only. If other salts are present in significant concentrations, the overall CsCl concentration may need to be reduced.

Rotor speed is used to control the slope of a CsCl density gradient, and must be limited so that CsCl precipitation is avoided. Speed and density combinations that intersect on or below the curves in Figure 2 ensure that CsCl will not precipitate during centrifugation in the Type 70.1 Ti rotor. Curves are provided at two temperatures: 20°C (gray curves) and 4°C (black curves).

The reference curves in Figure 3 show gradient distribution at equilibrium. Each curve in Figure 3 is within the density limits allowed for the Type 70.1 Ti rotor: each curve was generated for a single run speed using the maximum allowable homogeneous CsCl densities (one for each fill level) that avoid precipitation at that speed. (The gradients in Figure 3 can be generated from step or linear gradients, or from homogeneous solutions. But the total amount of CsCl in solution must be equivalent to a homogeneous solution corresponding to the concentrations specified in Figure 2.) Figure 3 can also be used to approximate the banding positions of sample particles.

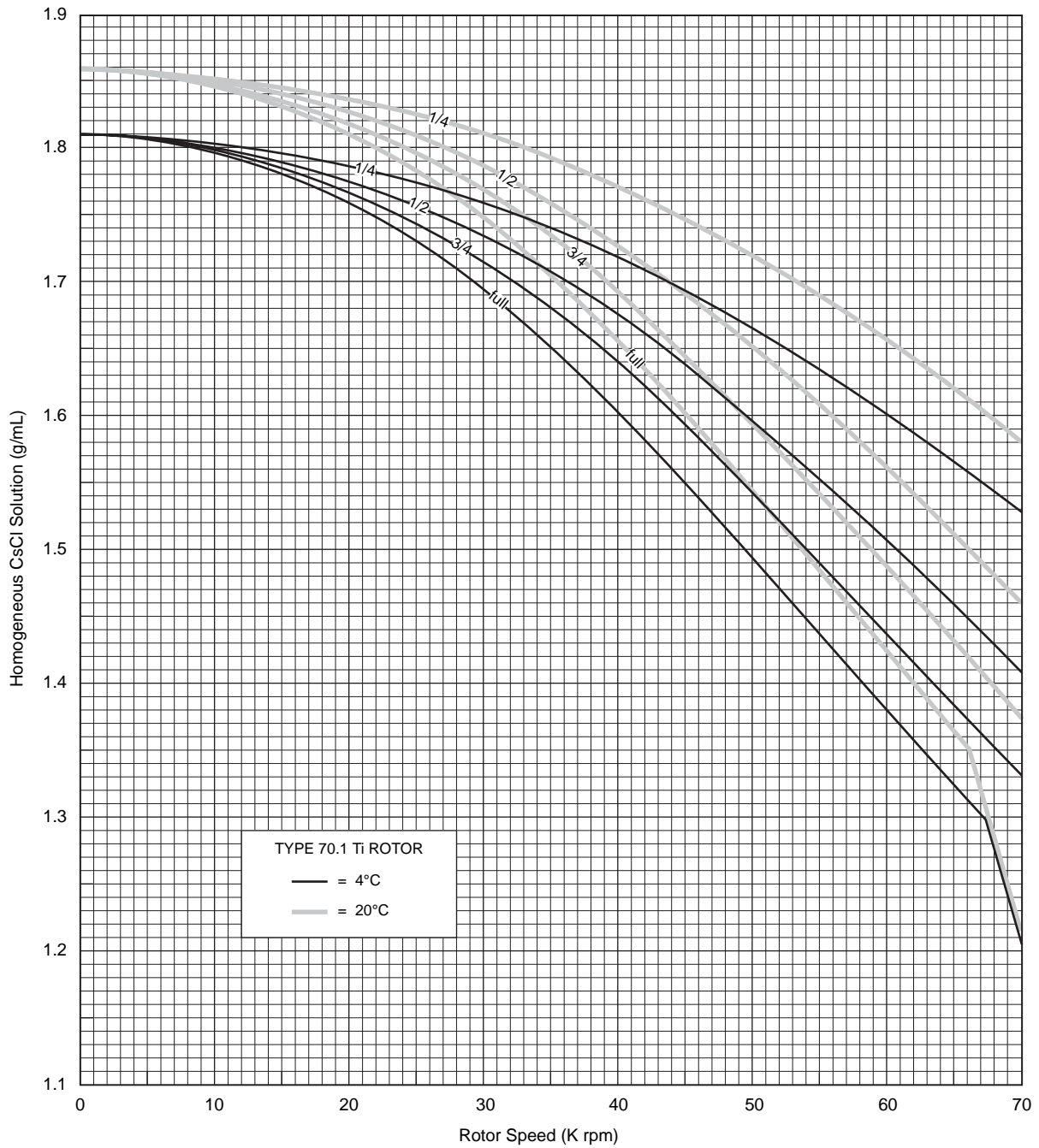


Figure 2. Precipitation Curves for the Type 70.1 Ti Rotor.  
Using combinations of rotor speeds and homogeneous CsCl solution densities that intersect on or below these curves ensures that CsCl will not precipitate during centrifugation.



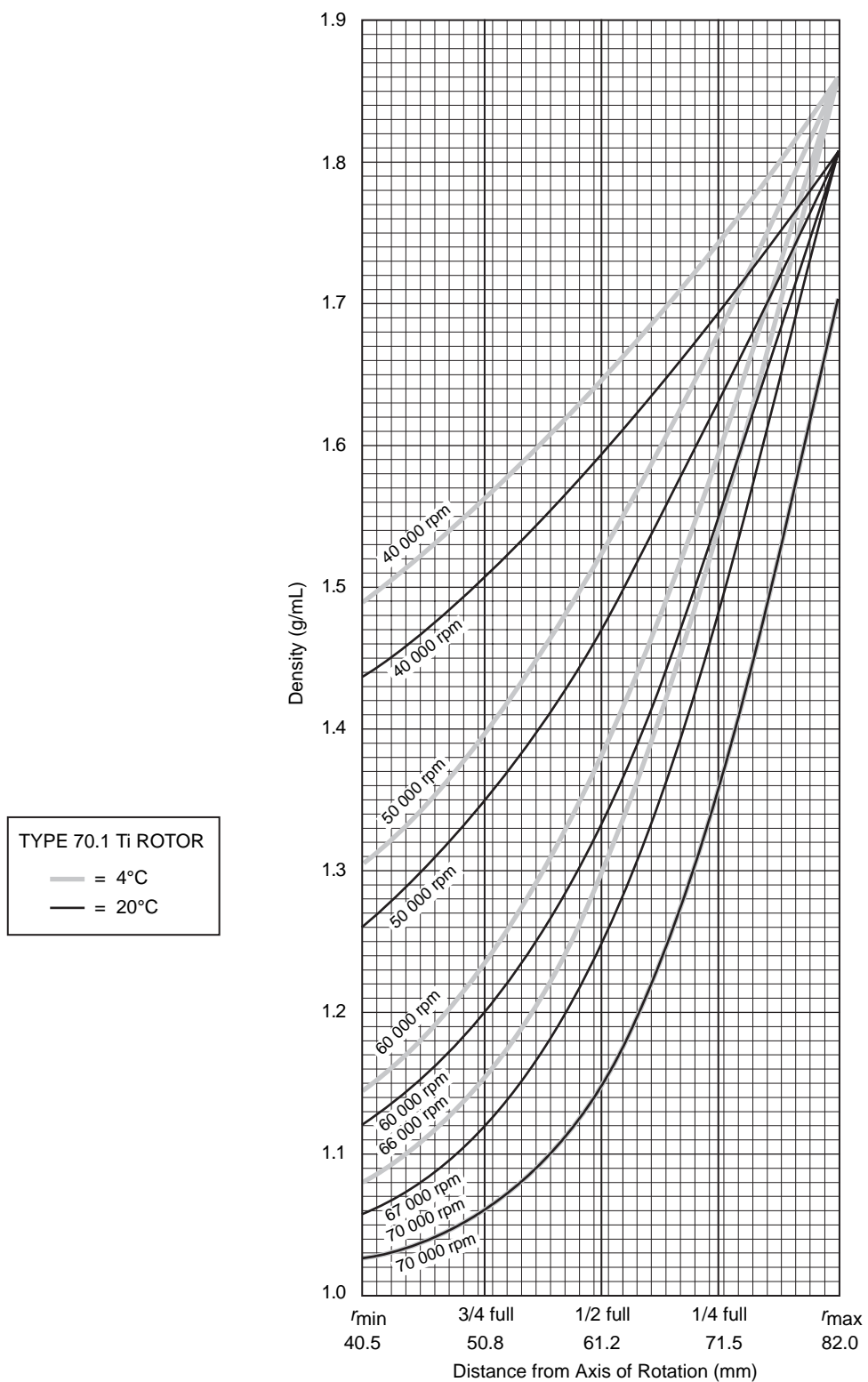
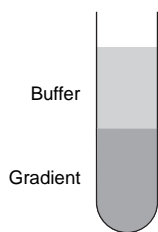


Figure 3. CsCl Gradients at Equilibrium for the Type 70.1 Ti Rotor. Centrifugation of homogeneous CsCl solutions at the maximum allowable speeds (from Figure 6) results in gradients presented here.

## ADJUSTING FILL VOLUMES

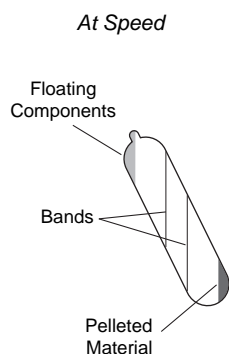


Figures 2 and 3 show that several fill volumes are possible in a tube. If a tube is partially filled with gradient solution, float mineral oil (or some other low-density, immiscible liquid) on top of the tube contents to fill the tube to its maximum volume. (Do not use an oil overlay in Ultra-Clear tubes.) Note that for a given CsCl density, as the fill level decreases the maximum allowable speed increases. Partial filling may be desirable when there is little sample or when you wish to shorten the run time.

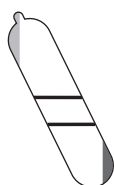
For example, a *half-filled* tube of 1.60-g/mL homogeneous CsCl solution at 4°C may be centrifuged at 50 000 rpm (see Figure 2). The segment of the 50 000-rpm curve (Figure 3) from the half-filled line to 1.81 g/mL at the tube bottom represents this gradient. The same solution in a *quarter-filled* tube may be centrifuged no faster than 60 000 rpm. (Gradient curves not shown in Figure 3 can be interpolated.) A tube *full* of the 1.60-g/mL CsCl solution may be centrifuged no faster than 40 000 rpm.

## TYPICAL EXAMPLES FOR DETERMINING CsCl RUN PARAMETERS

**Example A:** A separation that is done frequently is the banding of plasmid DNA in cesium chloride with ethidium bromide. The starting density of the CsCl solution is 1.55 g/mL. In this separation the covalently closed, circular plasmid bands at a density of 1.57 g/mL, while the nicked and linear species bands at 1.53 g/mL. At 20°C, where will particles band?



At Rest  
in Rotor



1. In Figure 2, find the curve that corresponds to the required run temperature (20°C) and fill volume (full). The maximum allowable rotor speed is determined from the point where this curve intersects the homogeneous CsCl density (50 000 rpm).
2. In Figure 3, sketch in a horizontal line corresponding to each particle's buoyant density.
3. Mark the point in the figure where each particle density intersects the curve corresponding to the selected run speed and temperature.
4. Particles will band at these locations across the tube diameter at equilibrium during centrifugation.

In this example, particles will band about 62 and 64 mm from the axis of rotation, about 2 mm of centerband-to-centerband separation at the rotor's 24-degree tube angle. When the tube is removed from the

Upright



rotor and held upright (vertical and stationary), there will be about 2.19 mm of centerband-to-centerband separations. This interband distance,  $d_{up}$ , can be calculated from the formula:

$$d_{up} = \frac{d_{\theta}}{\cos \theta} \quad (7)$$

where  $d_{\theta}$  is the interband distance when the tube is held at an angle,  $\theta$ , in the rotor.

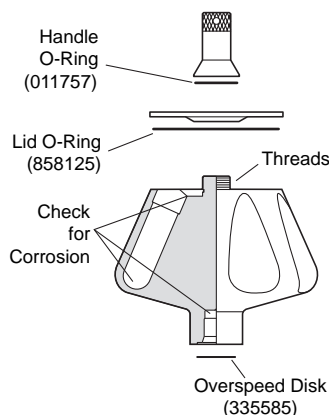
**Example B: Knowing particle buoyant densities (1.729 and 1.669 g/mL), how do you achieve good separation?**

1. In Figure 3, sketch in a horizontal line corresponding to each particle's buoyant density.
2. Select the curve at the required temperature (20°C) and tube volume (half full) that gives the best particle separation.
3. Note the run speed along the selected curve (40 000 rpm).
4. From Figure 2, select the maximum homogeneous CsCl density (in this case, 1.72 g/mL) that corresponds to the temperature and run speed established above. These parameters will provide the particle-banding pattern selected in Step 2.

In this example, particles will band at about 66 and 69 mm from the axis of rotation (about 3 mm apart). When the tube is held upright there will be about 3.28 mm of center-of-band to center-of-band separation.

## CARE AND MAINTENANCE

### MAINTENANCE



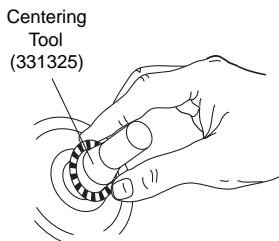
#### NOTE

Do not use sharp tools on the rotor that could cause scratches in the rotor surface. Corrosion begins in scratches and may open fissures in the rotor with continued use.

- Periodically (at least monthly) inspect the rotor, especially inside cavities, for rough spots or pitting, white powder deposits (frequently aluminum oxide), or heavy discoloration. If any

of these signs are evident, do not run the rotor. Contact your Beckman Coulter representative for information about the Field Rotor Inspection Program and the rotor repair center.

- Regularly lubricate the metal threads in the rotor with a thin, even coat of Spinkote lubricant (306812). Failure to keep these threads lubricated can result in damaged threads.
- Regularly apply silicone vacuum grease (335148) to the O-rings. Replace O-rings about twice a year or whenever worn or damaged.
- Regularly inspect the overspeed disk (335585). If it is scratched, damaged, or missing, replace it according to the instructions in *Rotors and Tubes*.



Refer to the chemical resistances table in Appendix A of *Rotors and Tubes* for chemical compatibilities of rotor and accessory materials. Your Beckman Coulter representative provides contact with the Field Rotor Inspection Program and the rotor repair center.

## CLEANING



*Wash the rotor and rotor components immediately if salts or other corrosive materials are used or if spillage has occurred. Do not allow corrosive materials to dry on the rotor.*

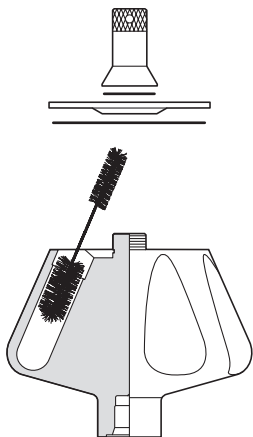
Under normal use, wash the rotor frequently (at least weekly) to prevent buildup of residues.

1. Remove the O-rings before washing.
2. Wash the rotor and lid in a mild detergent, such as Beckman Solution 555™ (339555), that won't damage the rotor. The Rotor Cleaning Kit (339558) contains two special plastic-coated brushes and two quarts of Solution 555 for use with rotors and accessories. Dilute the detergent 10 to 1 with water.

### NOTE

Do not wash rotor components in a dishwasher.  
Do not soak in detergent solution for long periods, such as overnight.

3. Thoroughly rinse the cleaned rotor and components with distilled water.



4. Air-dry the rotor and lid upside down. *Do not use acetone to dry the rotor.*
5. Apply a thin, even coat of silicone vacuum grease to the lid O-ring before replacing it in the groove in the outer rim of the lid. Also apply silicone vacuum grease to the handle O-ring before reassembly.

Clean metal threads every 6 months, or as necessary. Use a brush and concentrated Solution 555. Rinse and dry thoroughly, then lubricate lightly but evenly with Spinkote to coat all threads.

Periodically remove the O-rings and wipe clean as necessary. Clean the O-ring grooves with a cotton-tipped swab. Reapply a light film of silicone vacuum grease.

## DECONTAMINATION

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If the rotor (and/or accessories) becomes contaminated with radioactive material, it should be decontaminated using a solution that will not damage the anodized surfaces. Beckman Coulter has tested a number of solutions and found two that do not harm anodized aluminum: RadCon Surface Spray or IsoClean Solution (for soaking),<sup>1</sup> and Radiacwash.<sup>2</sup>

### NOTE

IsoClean can cause fading of colored anodized surfaces. Use it only when necessary and remove it promptly from surfaces.

While Beckman Coulter has tested these methods and found that they do not damage components, no guarantee of decontamination is expressed or implied. Consult your laboratory safety officer regarding the proper decontamination methods to use.



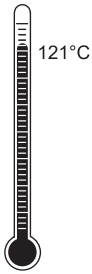
If the rotor or other components are contaminated with toxic or pathogenic materials, follow appropriate decontamination procedures as outlined by your laboratory safety officer.

<sup>1</sup> In U.S., contact Nuclear Associates (New York); in Eastern Europe and Commonwealth States, contact Victoreen GmbH (Munich); in South Pacific, contact Gammasonics Pty. Ltd. (Australia); in Japan, contact Toyo Medic Co. Ltd. (Tokyo).

<sup>2</sup> In U.S., contact Biodex Medical Systems (Shirley, New York); internationally, contact the U.S. office to find the dealer closest to you.

## STERILIZATION AND DISINFECTION

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- The rotor and all rotor components can be autoclaved at 121°C for up to an hour. Remove the lid from the rotor and place the rotor, lid, and spacers in the autoclave upside down.
- Ethanol (70%)<sup>3</sup> or hydrogen peroxide (6%) may be used on all rotor components, including those made of plastic. Bleach (sodium hypochlorite) may be used, but may cause discoloration of anodized surfaces. Use the minimum immersion time for each solution, per laboratory standards.

While Beckman Coulter has tested these methods and found that they do not damage the rotor or components, no guarantee of sterility or disinfection is expressed or implied. When sterilization or disinfection is a concern, consult your laboratory safety officer regarding proper methods to use.

Refer to publication IN-192, included in each box of tubes or bottles, for tube and bottle sterilization and disinfection procedures. *Quick-Seal and thinwall open-top tubes are disposable and should be discarded after a single use.*

## STORAGE

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When the rotor is not in use, store it in a dry environment (not in the instrument) with the lid removed to allow air circulation so moisture will not collect in the tube cavities.

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<sup>3</sup> Flammability hazard. Do not use in or near operating centrifuges.

## RETURNING A ROTOR

Before returning a rotor or accessory for any reason, prior permission (a Returned Goods Authorization form) must be obtained from Beckman Coulter, Inc. This RGA form may be obtained from your local Beckman Coulter sales office, and should contain the following information:

- serial number
- history of use (approximate frequency of use),
- reason for the return,
- original purchase order number, billing number, and shipping number, if possible,
- name and phone number of the person to be notified upon receipt of the rotor or accessory at the factory, and,
- name and phone number of the person to be notified about repair costs, etc.

To protect our personnel, it is the customer's responsibility to ensure that all parts are free from pathogens and/or radioactivity. Sterilization and decontamination must be done before returning the parts. Smaller items (such as tubes, bottles, etc.) should be enclosed in a sealed plastic bag.

*All parts must be accompanied by a note, plainly visible on the outside of the box or bag, stating that they are safe to handle and that they are not contaminated with pathogens or radioactivity. **Failure to attach this notification will result in return or disposal of the items without review of the reported problem.***

Use the address label printed on the RGA form when mailing the rotor and/or accessories.

Customers located outside the United States should contact their local Beckman Coulter office.

## SUPPLY LIST

### NOTE

Publications referenced in this manual can be obtained by calling Beckman Coulter at 1-800-742-2345 in the United States, or by contacting your local Beckman Coulter office.

See the *Beckman Coulter Ultracentrifuge Rotors, Tubes, & Accessories Catalog* (BR-8101, available at [www.beckmancoulter.com](http://www.beckmancoulter.com)) for detailed information on ordering parts and supplies or contact Beckman Coulter sales (1-800-742-2345 in the United States; worldwide offices are listed on the back cover of this manual). For your convenience, a partial list is given below.

### REPLACEMENT ROTOR PARTS

Type 70.1 Ti rotor assembly . . . . .	342184
Rotor handle . . . . .	337924
Handle O-ring . . . . .	011757
Lid O-ring . . . . .	858125
Overspeed disk (70 000 rpm) . . . . .	335585

### OTHER

Tubes, bottles, and accessories . . . . .	see Table 1
OptiSeal tube rack assembly . . . . .	361642
Quick-Seal Cordless Tube Topper kit, 60 Hz . . . . .	358312
Quick-Seal Cordless Tube Topper kit, 50 Hz (Europe) . . . . .	358313
Quick-Seal Cordless Tube Topper kit, 50 Hz (Great Britain) . . . . .	358314
Quick-Seal Cordless Tube Topper kit, 50 Hz (Australia) . . . . .	358315
Quick-Seal Cordless Tube Topper kit, 50 Hz (Canada) . . . . .	367803
Tube Topper rack (16-mm dia. tubes) . . . . .	348123
Tool kit . . . . .	338841
includes:	
Torque wrench . . . . .	858121
Socket adapter for 20-mm ( <sup>3</sup> / <sub>4</sub> -in.) hex nuts . . . . .	858122
Socket for 20-mm ( <sup>3</sup> / <sub>4</sub> -in.) hex nuts . . . . .	858123
Socket for 11-mm ( <sup>7</sup> / <sub>16</sub> -in.) hex nuts . . . . .	870432
Tube removal tool . . . . .	301875
Floating spacer removal tool . . . . .	338765
Tube-cap vise . . . . .	305075
Removal tool (polycarbonate bottles) . . . . .	878133



Tube removal tool (Quick-Seal and OptiSeal tubes) . . . . .	361668
Spinkote lubricant (2 oz) . . . . .	306812
Silicone vacuum grease (1 oz) . . . . .	335148
Rotor Cleaning Kit . . . . .	339558
Beckman Solution 555 (1 qt) . . . . .	339555
Rotor cleaning brush . . . . .	339379
Centering tool (for replacing overspeed disk) . . . . .	331325



# ULTRACENTRIFUGE ROTOR WARRANTY

All Beckman Coulter ultracentrifuge Fixed Angle, Vertical Tube, Near Vertical Tube, Swinging Bucket, and Airfuge rotors are warranted against defects in materials or workmanship for the time periods indicated below, subject to the Warranty Conditions stated below.

Preparative Ultracentrifuge Rotors . . . . . 5 years — No Proration

Analytical Ultracentrifuge Rotors . . . . . 5 years — No Proration

ML and TL Series Ultracentrifuge

Rotors . . . . . 5 years — No Proration

Airfuge Ultracentrifuge Rotors . . . . . 1 year — No Proration

For Zonal, Continuous Flow, Component Test, and Rock Core ultracentrifuge rotors, see separate warranty.

## Warranty Conditions (as applicable)

- 1) This warranty is valid for the time periods indicated above from the date of shipment to the original Buyer by Beckman Coulter or an authorized Beckman Coulter representative.
- 2) This warranty extends only to the original Buyer and may not be assigned or extended to a third person without written consent of Beckman Coulter.
- 3) This warranty covers the Beckman Coulter Centrifuge Systems only (including but not limited to the centrifuge, rotor, and accessories) and Beckman Coulter shall not be liable for damage to or loss of the user's sample, non-Beckman Coulter tubes, adapters, or other rotor contents.
- 4) This warranty is void if the Beckman Coulter Centrifuge System is determined by Beckman Coulter to have been operated or maintained in a manner contrary to the instructions in the operator's manual(s) for the Beckman Coulter Centrifuge System components in use. This includes but is not limited to operator misuse, abuse, or negligence regarding indicated maintenance procedures, centrifuge and rotor classification requirements, proper speed reduction for the high density of certain fluids, tubes, and tube caps, speed reduction for precipitating gradient materials, and speed reduction for high-temperature operation.
- 5) Rotor bucket sets purchased concurrently with or subsequent to the purchase of a Swinging Bucket Rotor are warranted only for a term co-extensive with that of the rotor for which the bucket sets are purchased.
- 6) This warranty does not cover the failure of a Beckman Coulter rotor in a centrifuge not of Beckman Coulter manufacture, or if the rotor is used in a Beckman Coulter centrifuge that has been modified without the written permission of Beckman Coulter, or is used with carriers, buckets, belts, or other devices not of Beckman Coulter manufacture.
- 7) Rotor parts subject to wear, including but not limited to rotor O-rings, VTi, NVT™, TLV, MLN, and TLN rotor tube cavity plugs and gaskets, tubing, tools, optical overspeed disks, bearings, seals, and lubrication are excluded from this warranty and should be frequently inspected and replaced if they become worn or damaged.
- 8) Keeping a rotor log is not mandatory, but may be desirable for maintenance of good laboratory practices.

## Repair and Replacement Policies

- 1) If a Beckman Coulter rotor is determined by Beckman Coulter to be defective, Beckman Coulter will repair or replace it, subject to the Warranty Conditions. A replacement rotor will be warranted for the time remaining on the original rotor's warranty.
- 2) If a Beckman Coulter centrifuge is damaged due to a failure of a rotor covered by this warranty, Beckman Coulter will supply free of charge (i) all centrifuge parts required for repair (except the drive unit, which will be replaced at the then current price less a credit determined by the total number of revolutions or years completed, provided that such a unit was manufactured or rebuilt by Beckman Coulter), and (ii) if the centrifuge is currently covered by a Beckman Coulter warranty or Full Service Agreement, all labor necessary for repair of the centrifuge.
- 3) If a Beckman Coulter rotor covered by this warranty is damaged due to a malfunction of a Beckman Coulter ultracentrifuge covered by an Ultracentrifuge System Service Agreement, Beckman Coulter will repair or replace the rotor free of charge.
- 4) If a Beckman Coulter rotor covered by this warranty is damaged due to a failure of a Beckman Coulter tube, bottle, tube cap, spacer, or adapter, covered under the Conditions of this Warranty, Beckman Coulter will repair or replace the rotor and repair the instrument as per the conditions in policy point (2) above, and the replacement policy.
- 5) Damage to a Beckman Coulter rotor or instrument due to the failure or malfunction of a non-Beckman Coulter tube, bottle, tube cap, spacer, or adapter is not covered under this warranty, although Beckman Coulter will assist in seeking compensation under the manufacturer's warranty.

## Disclaimer

IT IS EXPRESSLY AGREED THAT THE ABOVE WARRANTY SHALL BE IN LIEU OF ALL WARRANTIES OF FITNESS AND OF THE WARRANTY OF MERCHANTABILITY AND BECKMAN COULTER, INC. SHALL HAVE NO LIABILITY FOR SPECIAL OR CONSEQUENTIAL DAMAGES OF ANY KIND WHATSOEVER ARISING OUT OF THE MANUFACTURE, USE, SALE, HANDLING, REPAIR, MAINTENANCE, OR REPLACEMENT OF THE PRODUCT.

## Factory Rotor Inspection Service

Beckman Coulter, Inc., will provide free mechanical and metallurgical inspection in Palo Alto, California, USA, of any Beckman Coulter rotor at the request of the user. (Shipping charges to Beckman Coulter are the responsibility of the user.) Rotors will be inspected in the user's laboratory if the centrifuge in which they are used is covered by an appropriate Beckman Coulter Service Agreement. Contact your local Beckman Coulter office for details of service coverage or cost.

Before shipping, contact the nearest Beckman Coulter Sales and Service office and request a Returned Goods Authorization (RGA) form and packaging instructions. Please include the complete rotor assembly, with buckets, lid, handle, tube cavity caps, etc. A SIGNED STATEMENT THAT THE ROTOR AND ACCESSORIES ARE NON-RADIOACTIVE, NON-PATHOGENIC, NON-TOXIC, AND OTHERWISE SAFE TO SHIP AND HANDLE IS REQUIRED.



Beckman Coulter, Inc. • 250 S. Kraemer Blvd. • Brea, California 92821  
Sales and Service: 1-800-742-2345 • Internet: [www.beckmancoulter.com](http://www.beckmancoulter.com)

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